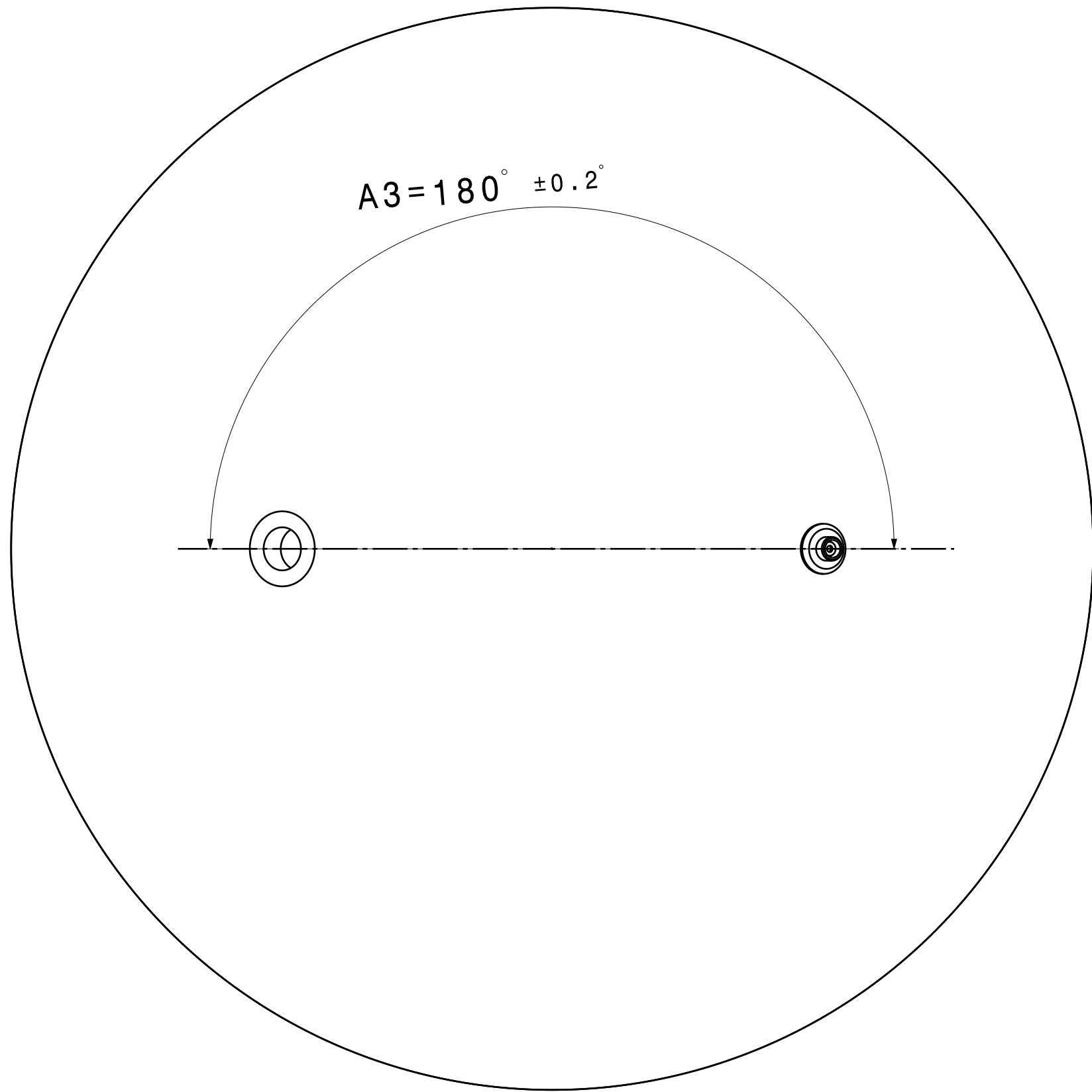
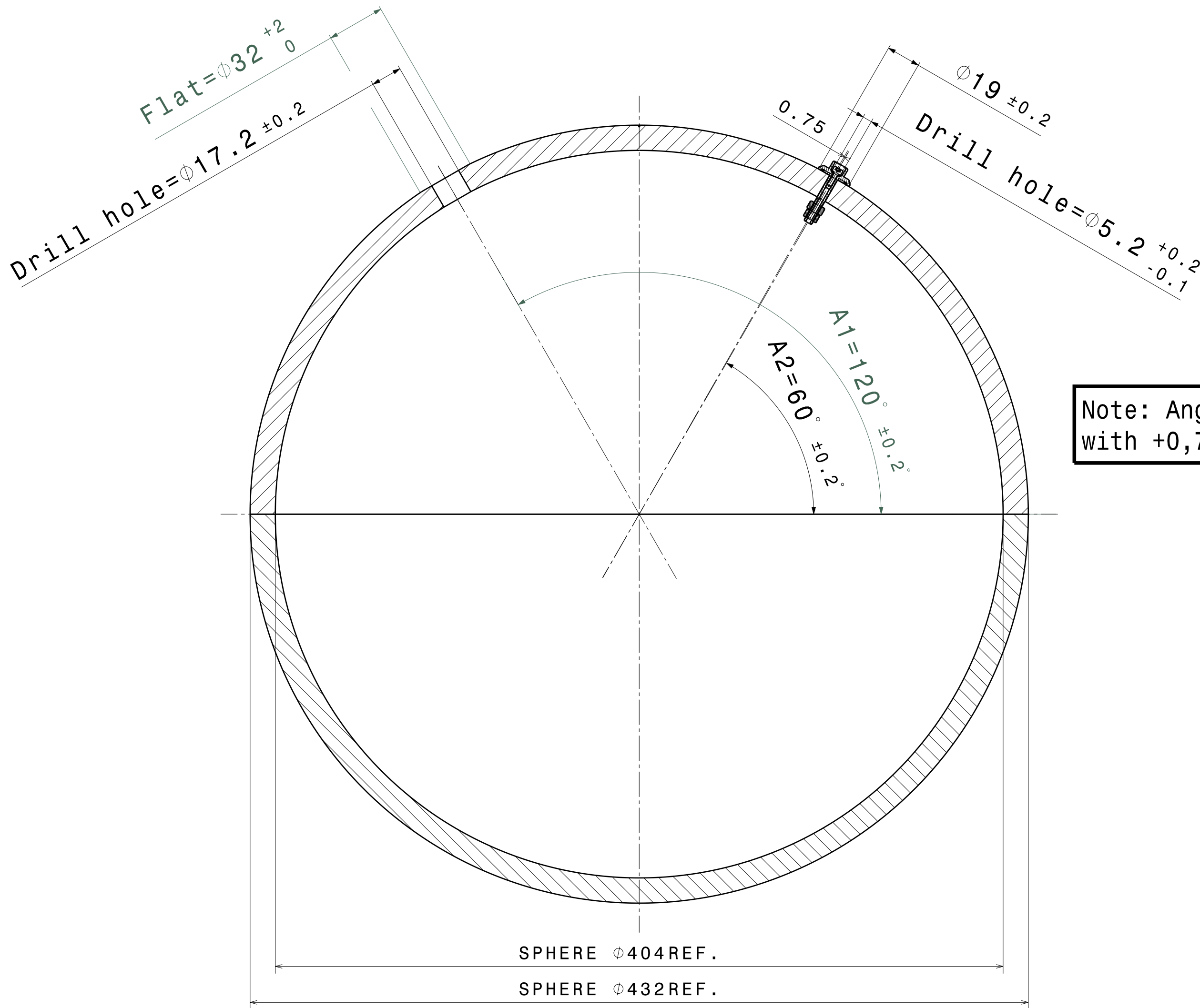


Isometric view  
Scale: 1:2

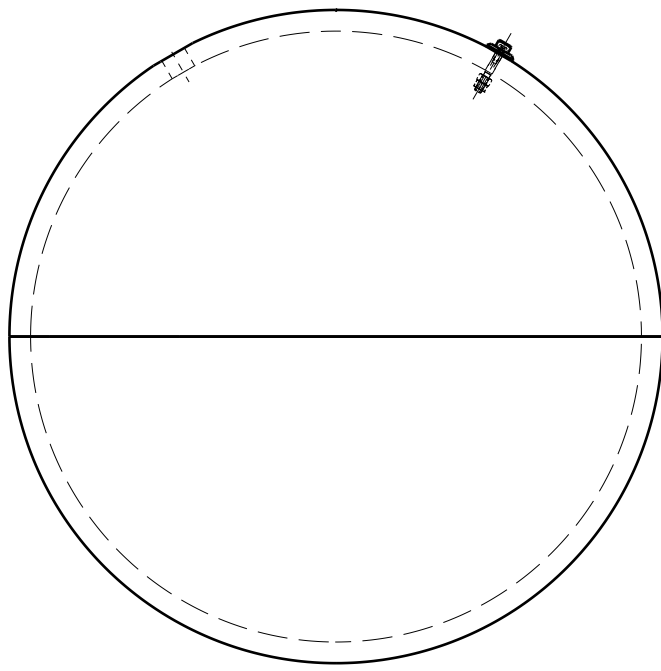


Top view  
Scale: 1:2





Section view A-A  
Scale: 1:2

Note: Angle tolerance + 0,2 ° and -0,2° is equal  
with +0,75mm and -0,75mm displacement of hole center at radius R216.



Front view  
Scale: 1:5

General tolerances unless otherwise stated according to :ISO-2768-MC-E		Borositate glass 3.3- Schott DURAN	
Geometrical tolerances unless otherwise stated according to:ISO-8015-E		Applied for depth 6700m	
Roughness unless otherwise stated according to :ISO-1302		Units: mm	Date: 12/06/2014 Revision: A
Project: Astroparticle Physics KM3NeT		Size: A1	Engineer: A. Korporaal
Top folder: PPM-DU		Checked: A. Korporaal	
Name: Sphere 432/404 (17")		Item number: AA7223	
Ass'y PPM-DU		Status: Released	
 National Institute for Subatomic Physics Science Park 106, 1098 SG Amsterdam		 Nikhef number: 45361-MT-01513	
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